

Work Order ID 52854

October 15, 2009 2:46:19 PM



Page 1

Item ID: D3806-7

Accept



Setup Start



Revision ID: A

Stop



Item Name: Bar

Start Date: 15/10/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 27/10/2009 Req'd Qty: 12.00



Customer:

Reference:

Run Start



Approvals: Process Plan: BP Date: 09-10-15 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3806

Rev A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3806

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

189-10-23

14

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

189-10-23

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Page 2

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Stop



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Start Date: 15/10/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 27/10/2009 Req'd Qty: 12.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC8- Inspect parts - second check

0.00

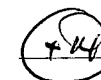


2) 809/10/20

QC

Memo

0.00



Quality Control

130

0.00



Small Fab

N/A 809/10/20

Memo

0.00

Small Fab

1- Drill holes as per dwg

2- Deburr

140

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

N/A 809/10/20

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Page 3

Item ID: D3806-7

Accept



Setup Start



Revision ID: A

Stop



Item Name: Bar

Start Date: 15/10/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 27/10/2009 Req'd Qty: 12.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Stop



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Identify as per dwg & Stock Location: *W/A*

0.00



Packaging

Memo

0.00

Packaging

EL 9-10-26 (X14)

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10/10/28**10/09/10-26 (14)*

Picklist Print

Page 1

October 15, 2009 2:46:23 PM

Work Order ID: 52854

Parent Item: D3806-7RevA

Parent Item Name: Bar


Comments:

Start Date: 15/10/2009

Required Date: 27/10/2009

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Big Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304B0.500X2.500		Purchased	No			100	f	84.7415	11.8787			
<div>  <div> <div>304 BAR .500 x 2.50</div> <div> <div>Warehouse</div> <div>Location</div> <div>Main Warehouse</div> <div>MAT</div> <div>110966</div> <div>111330</div> <div>112320</div> <div>112347</div> <div>112697</div> <div>112764</div> <div>18929</div> </div> <div> <div>Loc Qty</div> <div>84.7415</div> <div>2.9</div> <div>3.16</div> <div>12</div> <div>9.6465</div> <div>12.1</div> <div>39.065</div> <div>5.87</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> </div> </div> <div> <div>304 .500 x 12"</div> <div>11722</div> </div> <div> <div>11722</div> <div>14</div> </div> </div>												

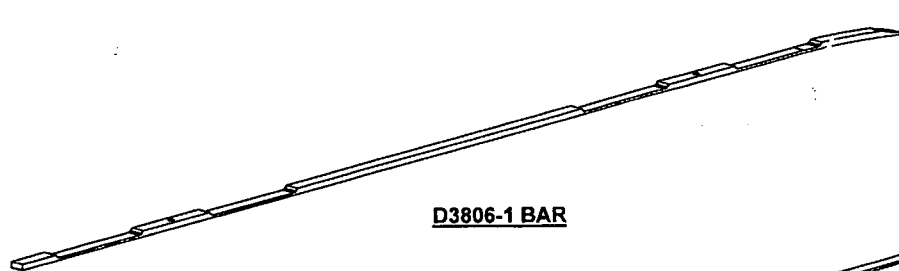
B 9-10-23

304 .500 x 12"

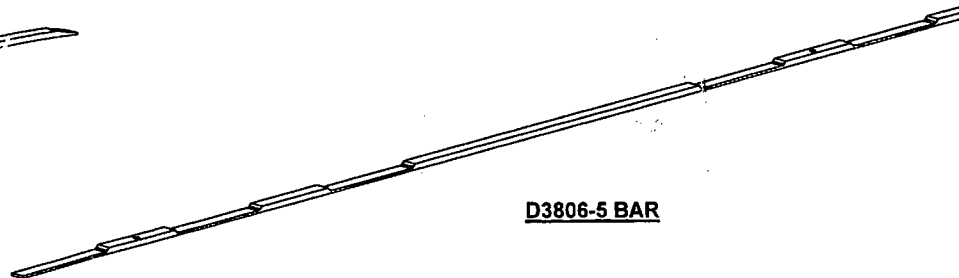
11722

11722

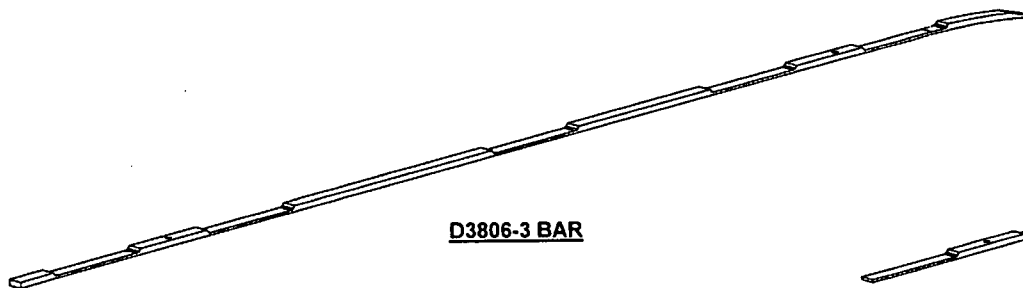
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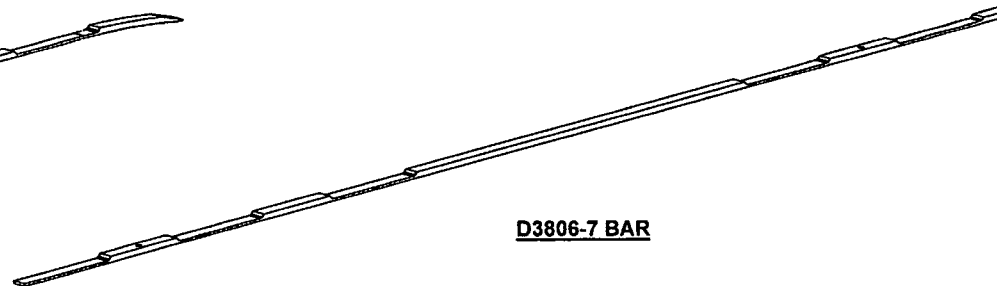
D3806-1 BAR



D3806-5 BAR



D3806-3 BAR

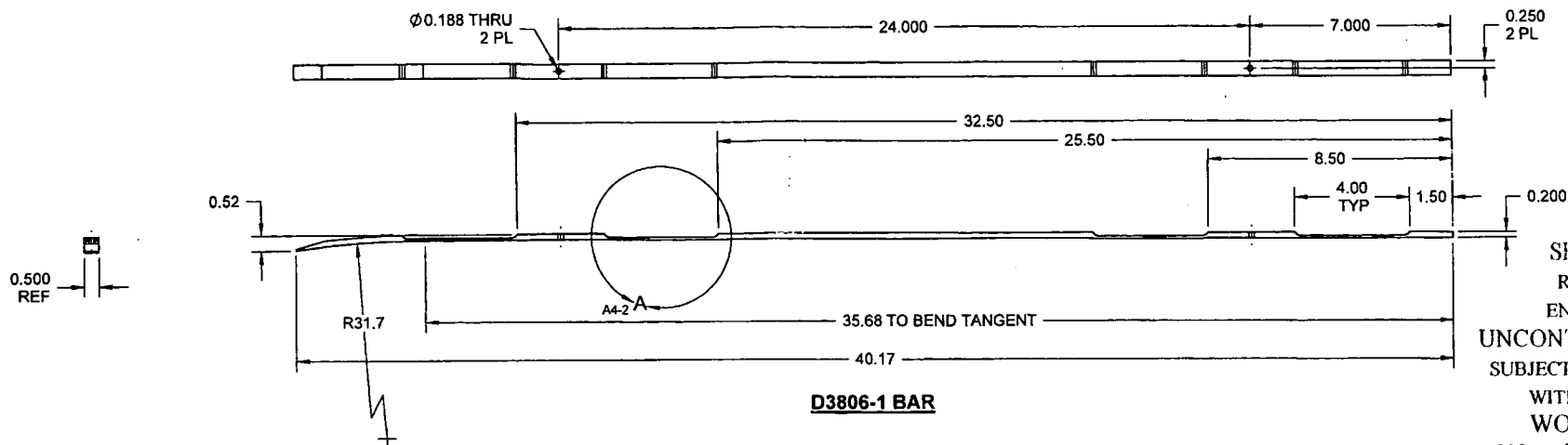


D3806-7 BAR

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WITHOUT NOTICE
WORK ORDER
NO. 52854
PP 09-10-15

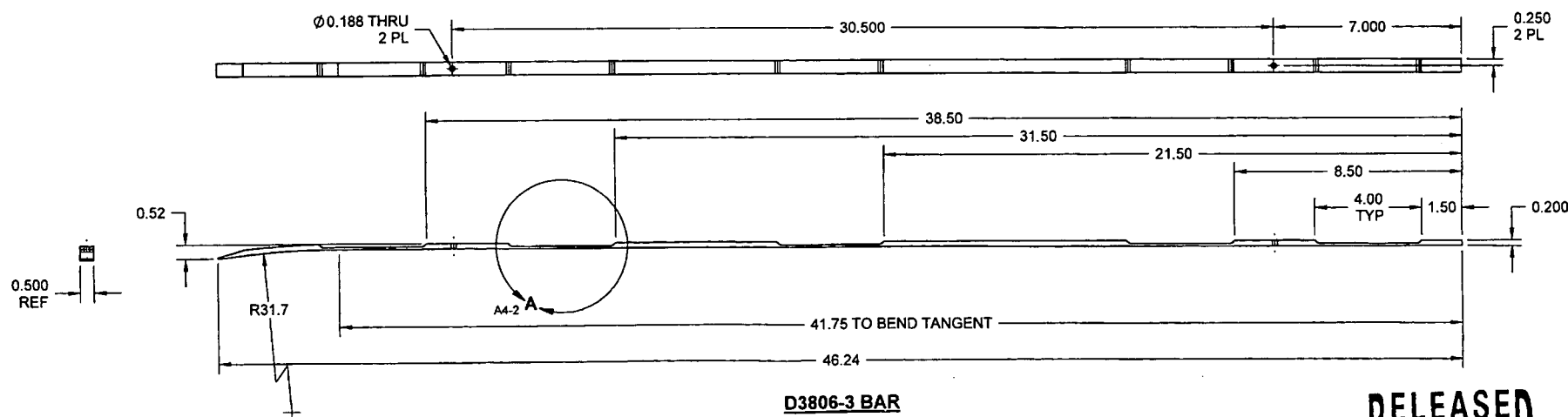
RELEASED
09.09.03
per ECN 09-538

A		NEW ISSUE		MB	08.11.21
REV.	DESCRIPTION			BY	DATE
DESIGN		<div>DART AEROSPACE USA, INC. PORT HADLOCK, WA</div> <div>DRAWING NO. D3806</div> <div>TITLE BAR</div>	REV. A		
DRAWN			SHEET 1 OF 3		
CHECKED			SCALE		
MFG. APPR.			NTS		
APPROVED					
DE APPR.					
DATE	08.11.21		COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>		



D3806-1 BAR

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NO. 52854

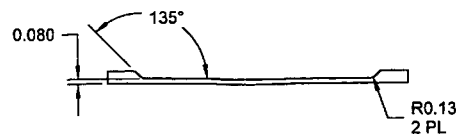


D3806-3 BAR

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09.13.03

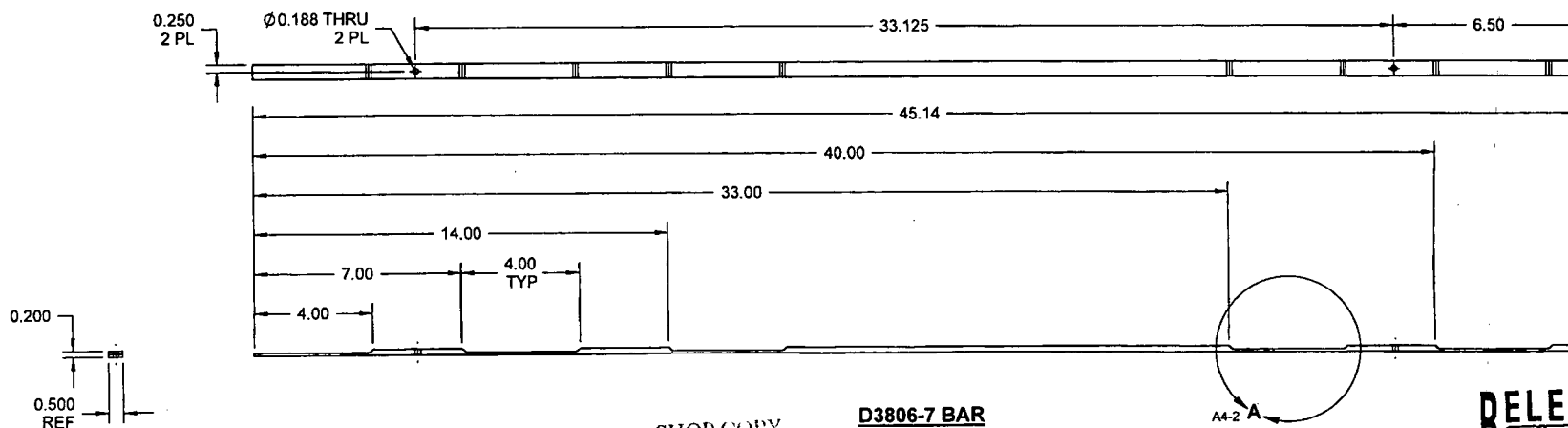
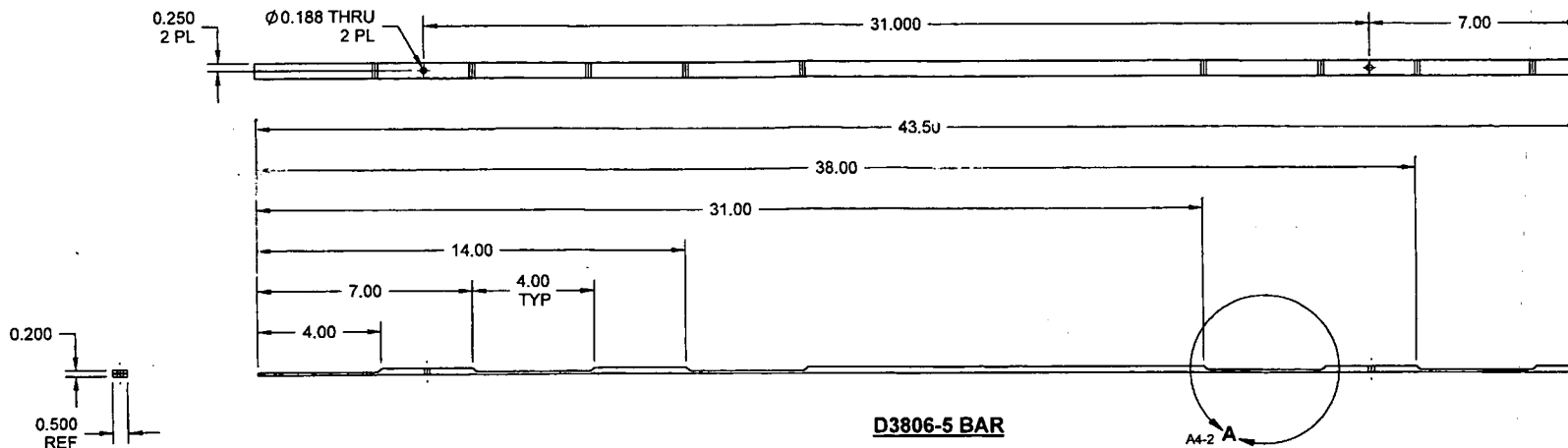
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.500 THICK
REF. DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT:
D3806-1 = 0.87 lbs
D3806-3 = 0.98 lbs



DETAIL A
TYP, SCALE 2X
D5-2
B6-2
C3-3
A3-3

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- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT:
D3806-5 = 0.91 lbs
D3806-7 = 0.97 lbs

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WORK ORDER
NO. 32854

D3806-7 BAR

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